TUSK9

SEMI AUTO PISTOL

READ THE INSTRUCTIONS AND
WARNINGS IN THIS MANUAL CAREFULLY
BEFORE USING THIS FIREARM

TUSK9 — SPECIFICATIONS

MODEL	TUSK9
TYPE	Semi-automatic pistol
CALIBER	9mm Luger (9x19mm)
ACTION	Blowback
MAGAZINE	MP5-pattern 9mm, 10 or 30 rounds (by model number)
BARREL LENGTH	7.3 in (185 mm)
BARREL THREAD PITCH	1/2"-28 UNEF
OVERALL LENGTH	15.75 in (400 mm)
WEIGHT (NO MAGAZINE)	4.4 lb (2 kg)
RIFLING TWIST	1 in 10 in.
SIGHTS	Front and rear sights
RAILS	Top Picatinny rail, rear Picatinny rail, M-LOK handguard
SAFETY	Safety selector (SAFE / FIRE)

Serial Number

The serial number is located on the receiver, the bolt and the barrel.

WARNING:
This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. Discharging firearms, handling ammunition, and cleaning firearms can also expose you to lead. Use in well-ventilated areas and wash hands after handling. For more information go to www.P65Warnings.ca.gov.

Always follow the safety instructions for your safety and the safety of others.

1. Always handle the firearm as if it were loaded.
2. Never point the firearm at anything you do not intend to shoot at. Also never point a firearm at anybody even in fun.
3. Never take anyone's word that the firearm is unloaded.
4. Always make sure the firearm is not loaded before laying it down or handing it over to another person.
5. Always store the firearm unloaded with the hammer released (not cocked).
6. Never abuse the firearm by using it for any purposes other than shooting.
7. Never leave a firearm unattended.
8. Prior to loading the firearm ensure the barrel, chamber and action are clean and clear of obstructions. If the firearm becomes excessively dirty during firing clean it immediately. Always clean the firearm after use.
9. Do not shoot the firearm, unless you are certain about the ammunition you are using. Do not use unmarked or hand-loaded ammunition from an unknown source, ammunition with a cracked, deformed or dented case or with a damaged bullet. Reloading is an expert activity and incorrectly reloaded ammunition may be extremely dangerous. It may result in heavy damage or destruction of the firearm and serious injury or death of the shooter or other persons. Always use clean and dry original high quality commercially manufactured ammunition, which corresponds to the caliber of the firearm.
10. Never drink alcohol or take drugs before and during shooting.

11. Whenever practical always wear safety glasses and ear protection while shooting.
12. When the firearm is loaded always keep the safety applied until you are ready to fire. Keep the firearm pointed in a safe direction when disengaging the safety.
13. Always keep the ejection port clear of obstructions and people.
14. Never pull the trigger or put your finger within the trigger guard unless you are aiming at a target and ready to fire.
15. Always make absolutely sure of your target and the area behind it before pulling the trigger. The bullet can pass through or past the target and travel more than 2,000 meters (more than 1 mile).
16. Never shoot at a hard surface such as rock, or a liquid surface such as water.
17. Never fire near an animal unless it is trained to withstand the noise.
18. Never indulge in "horseplay" while holding the firearm.
19. Failure to fire: In case it fails to fire, hold the firearm keeping it pointed in a safe direction and wait 30 seconds. If a hangfire (slow ignition) has occurred, the cartridge will fire within 30 seconds. If the cartridge does not fire, eject the cartridge and examine it. If the firing pin mark on the primer is light, or there is no mark, have the firearm examined by a competent gunsmith.
20. Always make sure your firearm is not loaded before cleaning, storing or travelling. Remove any unused ammunition from the firearm and store it in compliance with the law.
21. Always keep and store your firearm and ammunition in separate secure locations out of reach and sight of children and unauthorized persons. Always protect the ammunition from sources of heat and open fire.
22. Never alter any parts of your firearm; the safety and proper function of your firearm could be seriously affected.
23. Always be aware that corrosion, use of damaged ammunition, dropping the firearm on hard surfaces or other "rough treatment" can cause damage that is not necessarily obvious at first sight. If something like this happens, have the firearm examined and tested by a competent gunsmith.
24. Know and obey all federal, state, and local laws about owning, carrying, transporting, and modifying firearms and magazines. Laws are different in each state. The owner is responsible for following the law.

Ammunition

Always use ammunition in an allowable production design which is in compliance with standards applicable for ammunition manufacturers and is approved by the CIP (Permanent International Commission for Firearms Testing) or SAAMI (Sporting Arms and Ammunition Manufacturers' Institute Inc. of the United States). The use of other cartridges could damage the firearm or cause injury to the shooter.

Check the ammunition you are going to use to make sure that it corresponds to the caliber of your firearm. Commercially produced ammunition is clearly marked with the caliber on the bottom or around the bottom of each cartridge case.

Use only standard-pressure 9mm Luger (9x19mm) ammunition.

> ⚠ Do NOT use +P or +P+ ammunition. Use of +P or +P+ ammunition may damage the firearm and cause serious injury or death, and will void the warranty.

Magazines

The TUSK9 uses MP5-pattern 9mm magazines. Compatible magazines:

- GForce Arms MP5 magazines
- HK MP5 / SP5 / HK94 magazines
- Century Arms AP5 magazines
- KCI HK MP5 magazines

Use of other magazines is not recommended.

The TUSK9 ships with a 10-round or a 30-round magazine. The magazine depends on the model number and the laws of the state where it is sold. Check the magazine capacity laws in your state before you buy or use magazines.

Rails and Accessory Mounting

Top Picatinny Rail: The upper receiver has a full-length flat-top Picatinny rail (MIL-STD-1913) for mounting optics, sights, lasers, and lights.

M-LOK Slots: The handguard has M-LOK slots for mounting grips, lights, lasers, sling mounts, and other M-LOK compatible accessories.

Rear Picatinny Rail: The rear of the receiver has a Picatinny rail for mounting a pistol stabilizing brace or a stock.

WARNING:
The TUSK9 is a pistol. Installing a shoulder stock on a pistol with a barrel shorter than 16 inches creates a short-barreled rifle (SBR) under the National Firearms Act. Do not install a stock unless you have first completed all required federal registration with the ATF and the firearm is legal under your state and local laws. Laws on pistol braces also vary by state. The owner is solely responsible for complying with all federal, state, and local laws.

Removing the Magazine

Hold the pistol grip with one hand and the magazine with the other hand. Press the magazine release button on the right side of the lower receiver. Pull the magazine straight down and out of the magazine well.

Loading the Magazine

Grasp the magazine with its housing in the upright position. Place a cartridge on the follower with its base towards the rear side of the magazine and push it downwards until it fits underneath the magazine mouth. Put the next cartridge on top of the previous one and push it downwards in the same manner.

Do not load more cartridges than the magazine capacity (10 or 30 rounds, marked on the magazine) as it can lead to improper feeding of the first cartridge into the chamber.

Loading the Gun

ALWAYS POINT IN A SAFE DIRECTION WHILE LOADING THE GUN!

1. Make sure the safety selector is on SAFE.
2. Insert a loaded magazine into the magazine well. Push it up until it locks. Pull down on the magazine to make sure it is locked.
3. Hold the pistol grip with one hand. With the other hand, pull the charging handle fully to the rear and release it. Do not ride the charging handle forward. Let it go.
4. A cartridge is now in the chamber and the hammer is cocked. The gun is loaded.
5. Keep the safety selector on SAFE until you are ready to shoot.

Using the Safety Selector

The safety selector has two positions:

- SAFE – The trigger is locked. The gun cannot fire.
- FIRE – The gun fires one shot each time you pull the trigger. Release the trigger and pull it again to fire the next shot.

Only move the safety selector to FIRE when the gun is pointed at the target and you are ready to shoot (Fig. 1).



Fig. 1 The safety selector showing the SAFE and FIRE marks

Reloading

After the last cartridge is fired, the bolt closes on an empty chamber. Remove the empty magazine and insert a loaded magazine. Pull the charging handle fully to the rear and release it to load a cartridge into the chamber.

Unloading the Gun

POINT THE GUN IN A SAFE DIRECTION!

1. Press the magazine release button and remove the magazine.
2. Pull the charging handle fully to the rear and hold it there. The cartridge in the chamber will come out.
3. Look into the chamber and the magazine well. Make sure there is no cartridge.
4. Release the charging handle.
5. With the gun pointed in a safe direction, move the safety selector to FIRE and pull the trigger to release the hammer.

Adjusting the Sights

A correction of the sight adjustment can be carried out by adjusting the rear sight for windage and elevation.

Repositioning the Charging Handle

The charging handle can be installed on the left side or the right side of the gun. The charging handle has two parts: the handle and the charging handle rod. To move the charging handle to the other side, first remove the thread protector and the handguard. Move the handle and the charging handle rod to the other side. Then reinstall the handguard and the thread protector.

Stripping for Cleaning

1. POINT THE GUN IN A SAFE DIRECTION!
2. Remove the magazine.
3. Pull the charging handle to the rear. Look in the chamber and make sure the gun is empty. Release the charging handle.
4. Remove any brace or stock from the rear Picatinny rail.
5. Move the safety selector to FIRE.
6. Push out the rear takedown pin. Pivot the upper receiver away from the lower receiver on the pivot pin. To fully separate the upper and lower receivers, push out the pivot pin.
7. Remove the guide rod and recoil spring. Push the guide rod in and turn it to the right or left with a tool from the rear.
8. Remove the bolt. Pay attention to how the bolt fits into the receiver (Fig. 2).
9. Remove the thread protector and the handguard.

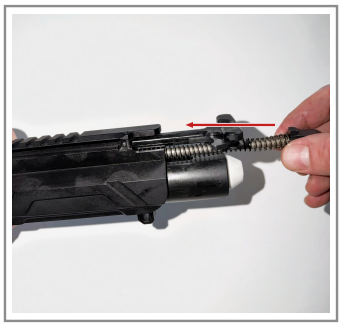


Fig. 2 Removing the bolt

Reassembly

To reassemble the TUSK9, follow the steps above in reverse order: install the thread protector and handguard, install the bolt (note how it fits into the receiver, Fig. 2), install the guide rod and recoil spring, close the upper receiver onto the lower receiver and push in the pivot pin and the rear takedown pin, and reinstall any brace or stock.

> ⚠ **FUNCTION CHECK:**
> After reassembly, do a function check. With the gun EMPTY and pointed in a safe direction: pull the charging handle fully to the rear and release it to cock the hammer. Put the safety on SAFE and pull the trigger (the hammer must NOT fall). Put the safety on FIRE and pull the trigger (the hammer must fall). If the gun does not pass this check, do not use it. Contact GForce Arms.

Cleaning the Firearm

Clean the Firearm

– after every use
– if it gets wet
– immediately after shooting
– at least once a year in temperate climates
– as often as once a month in tropical or extreme climates

Cleaning the Barrel and the Chamber

If the firearm has not been fired or if only a few cartridges have been fired clean the barrel and chamber by a clean patch attached to the cleaning rod. Repeat the cleaning, changing patches, until the last patch comes out clean.

If the barrel is very dirty, apply a gun cleaning solution with the aid of a cleaning brush. Let the solvent act for about 10 minutes (this time may vary depending on the solvent agent being used). Then scrub out the barrel thoroughly. Subsequently, dry the barrel and chamber with a clean patch and check that all powder residue or fouling has been removed. If necessary repeat this procedure.

Pull the brush all the way through the barrel before reversing the movement. If you tried to change the direction of pulling, the brush would get stuck in the barrel.

Cleaning of Other Parts

The other parts of the firearm can be cleaned with a dry cloth, old toothbrush, copper bristle brush or a wooden scraper. Preserving oil can be used for proper cleaning. Never use the agent designed for barrel cleaning! These solutions can remain in the joints causing corrosion after some time. Check that cloth particles or brush bristles have not lodged in any part of the firearm.

Cleaning Magazines

If the magazine is very dirty (dust, mud, or after long use), take it apart and wash the parts in soapy water. Let the parts dry completely in open air, then reassemble the magazine. No oil is needed.

Preservation of Firearm

When the barrel, chamber, and all accessible parts are clean and dry, wipe these parts with a cloth soaked in gun oil or apply an oil in spray form. Furthermore, it is necessary to apply the oil on the lubricating points. Remove all excess oil.

Before shooting always pull through the barrel with a dry patch. At very low temperatures remove the oil from all accessible parts or apply a lubricant intended especially for such conditions.

Use thick preserving agents such as preserving grease only for a long-term storage in severe climatic environments and remove it thoroughly before use from all parts of the firearm.

Lubrication

Apply a light coat of gun oil at the lubrication points (Fig. 3). Remove all excess oil before shooting.

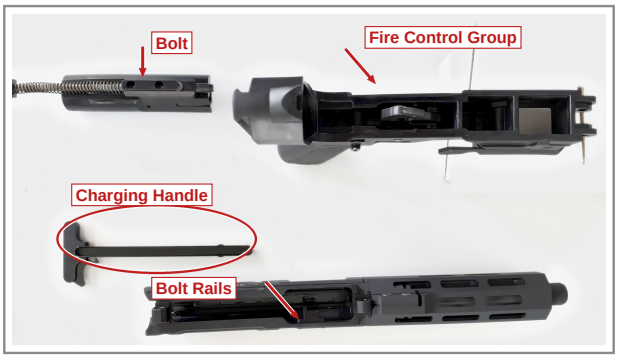


Fig. 3 The lubrication points, with arrows to each part that needs oil

Waste Management

When used properly, the materials used in the product and its packaging have no adverse effects on human health or the environment. When disposing of the product or its packaging, all metal parts (steel and non-ferrous metals), plastics, wood, paper and cardboard should be stored separately in collecting containers intended specifically for that purpose.

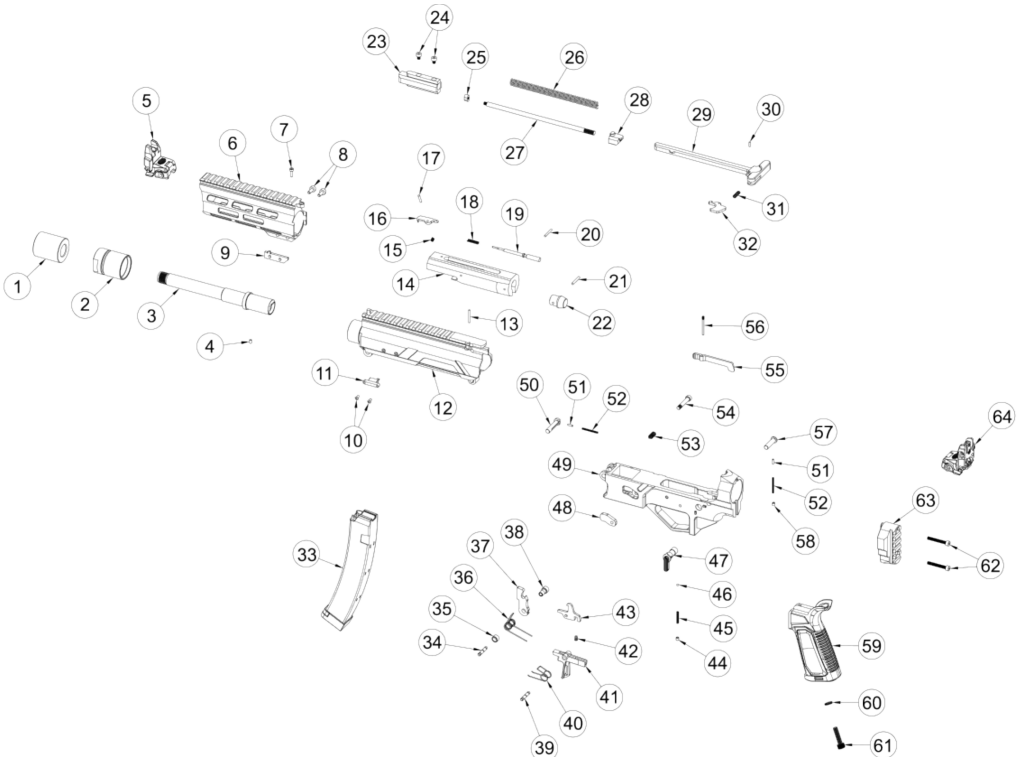
If the firearm is properly used and maintained, malfunctions will rarely occur. However, if such a situation should occur, please observe the following instructions.

CAUTION:
If a malfunction occurs, the risk of accidental discharge is substantially higher. For this reason, when clearing malfunctions, follow the above mentioned Safety Instructions. Keep the firearm pointed in a safe direction — do not turn the firearm towards your or anyone else's body. Do not place your hands in front of the barrel.

Malfunction	Possible Cause	Remedy
Cartridge is not fed into the chamber or the bolt does not close fully	Magazine is not fully inserted or is damaged. The firearm or cartridges are fouled (dirty).	Insert magazine properly or change magazine. Clean the firearm and cartridges and wipe them dry or as the situation dictates, slightly lubricate.
Misfire	Defective cartridge. Firing pin channel is fouled (dirty) or improper lubricant was used in low temperature.	Follow item 19 of the Safety Instructions. Have the gun cleaned by a gunsmith or use a low temperature lubricant.
A shot sounds “weak”	The cartridge has been activated but no powder load was inside the cartridge case or the powder was moist.	Unload the firearm and check that the bullet has not obstructed the barrel. Firing with the gun in this condition can cause injury and damage the barrel!
The spent cartridge case has not been ejected	Chamber, extractor or ammunition are dirty or unsuitable lubricant was used in low temperature.	Clean and wipe the firearm dry and lubricate slightly with recommended lubricant. Use clean and new ammunition.

If you are not able to clear the malfunction in a manner described above, entrust the firearm to a competent gunsmith for inspection and repair.

PART DIAGRAM



PART LIST

1 Thread Protector
2 Barrel Nut
3 Barrel
4 Barrel Pin
5 Front Sight
6 Handguard
7 Handguard Screw, Top
8 Handguard Screw, Bottom
9 Handguard Mount
10 Ejector Screw
11 Ejector
12 Upper Receiver
13 Charging Handle Pin
14 Bolt
15 Extractor Spring
16 Extractor
17 Extractor Pin
18 Firing Pin Spring
19 Firing Pin
20 Firing Pin Retaining Pin
21 Buffer Pin
22 Buffer
23 Bolt Guide
24 Bolt Guide Screw
25 Guide Rod Front Cap
26 Recoil Spring
27 Guide Rod
28 Guide Rod Rear Cap
29 Charging Handle
30 Charging Handle Retaining Pin
31 Charging Handle Spring
32 Charging Handle Retainer
33 Magazine, 9mm MP5 (10/30 rd)
34 Hammer Pin
35 Hammer Pin Sleeve
36 Hammer Spring
37 Hammer
38 Hammer Pin Retainer
39 Trigger Pin
40 Trigger Spring
41 Trigger
42 Sear Spring
43 Sear
44 Safety Selector Detent Screw
45 Safety Selector Detent Spring
46 Safety Selector Detent Ball
47 Safety Selector
48 Magazine Catch
49 Lower Receiver
50 Pivot Pin
51 Pivot Pin / Takedown Pin Detent
52 Pivot Pin / Takedown Pin Detent Spring
53 Magazine Release Spring
54 Magazine Catch Screw
55 Magazine Release Button
56 Magazine Release Button Screw
57 Rear Takedown Pin
58 Rear Takedown Pin Set Screw
59 Pistol Grip
60 Pistol Grip Washer
61 Pistol Grip Screw
62 Rear Picatinny Rail Screws
63 Rear Picatinny Rail
64 Rear Sight

LIMITED LIFETIME WARRANTY

GForce Arms warrants this firearm to be free from defects in materials and workmanship for the lifetime of the firearm. If a factory defect is found, GForce Arms will repair or replace the firearm at no charge.

This warranty does not cover:

- Normal wear and tear
- Damage from misuse, abuse, neglect, or accidents
- Damage from modifications, aftermarket parts, or repairs not done by GForce Arms
- Damage from +P, +P+, reloaded, or hand-loaded ammunition
- Finish wear or cosmetic damage from use

CUSTOMER SERVICE

For warranty and service issues, visit https://gforcearms.com/warranty to register your firearm and contact our customer service team.

Email: info@gforcearms.com
Website: www.gforcearms.com



Manufactured in Turkey by Best Arms
Imported by GForce Arms, Reno, NV

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