



Single Barrel Rifle



READ THE INSTRUCTIONS & WARNINGS IN THIS
MANUAL CAREFULLY BEFORE USING THIS FIREARM

SAFETY & INSTRUCTION MANUAL



www.gforcearms.com



PURCHASER'S RECORD

Model # _____

Purchase Date: _____

Gauge/Caliber: _____

Serial #: _____

Purchase Price: _____

Store Name: _____

SAFE GUN HANDLING IS YOUR OWN RESPONSIBILITY AT ALL TIMES. DISREGARDING WARNINGS IN THIS MANUAL MAY RESULT IN INJURY OR DEATH TO YOU AND OTHERS. ALWAYS HANDLE AND TREAT YOUR GUN AS IF IT WERE LOADED. ALWAYS KEEP THE BARREL POINTED IN A SAFE DIRECTION.

SAFETY RULES

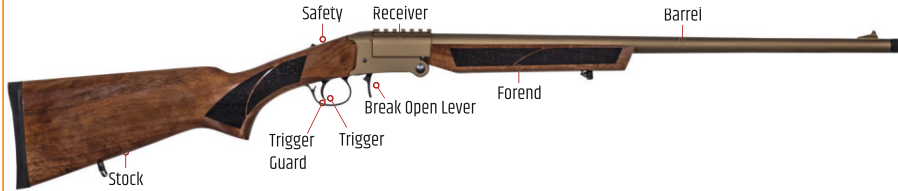
1. Read the instructions carefully before use. Reading the manual and a careful examination of the firearm are fundamental to avoid any kind of problem.
2. Be aware that you are handling a firearm; therefore your knowledge and behavior may affect your life and those of the people close to you.
3. Firearms and ammunitions must be kept in separate places.
4. Always keep firearm and ammunitions out of reach of children.
5. Store the firearm in a clean, dry place after use to avoid rust in mechanical parts that may cause serious problems in functioning after a period of inactivity
6. The firearm must always be stored unloaded, always check that the chamber is empty.
7. Keep away from open flames or heating sources.
8. Never leave a loaded firearm unattended outside of a storage safe.
9. Never leave a firearm loaded, it could fall and cause injury and death. Always point the firearm in a safe direction, and handle it as though it were loaded. This is especially important when loading and unloading the firearm and when handing it to someone else. Never take someone's word that it is unloaded. Always make sure the firearm is unloaded before laying it down or handing it to someone else.
10. After use, clean and lubricate the inside of the barrel with appropriate oil. Grease or oil build up can cause excessive pressure and result in serious personal injuries. Before using the firearm again, inspect the barrel and chamber to make certain that there are no obstructions in the bore. Remove any oil residue with rod and dry patch before shooting.
11. Accumulation of rust in the barrel can cause excessive pressures resulting in serious injury and may cause the explosion of the barrel. A rusted, pitted or eroded barrel should be replaced
12. Before shooting always check to ensure that the barrel is free of obstructions.
13. Never force a jammed action, this act could cause explosion of the round and consequent injury.
14. Use factory loaded ammunition of the caliber specified on the fire arm barrel. The use of different calibers may cause serious personal injuries to you and to people close to you.
15. **In case of misfire, manually extract the cartridge from the chamber. If firearm fails to fire when trigger is pulled, as a result of slow primer ignition (hang fire), keep muzzle pointed downrange for a minimum of 30 seconds.** If the round does not fire, remove the ammunition, clear the firearm and examine the ejected, unfired cartridge. If the indent from the firing pin is off center, light or absent, take the gun to a competent gunsmith. If the indent appears normal compared to other rounds, assume a faulty round, separate from other cartridges, reload and continue shooting.
16. Do not attempt to re-use unexploded ammunitions.
17. Never modify any parts of your firearm. Any alteration may cause serious personal injury and voids the warranty
18. Only a qualified gunsmith may service the firearm for repair or serious maintenance.
19. Pay great attention during transportation and use. Mechanical safety devices can fail. Developing intelligent, good safety habits is the best way to prevent accidents.
20. Keep the safety "on" or in safe position at all times until you are ready to shoot. Do not rely on your gun's safety, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling
21. Keep your finger off the trigger while operating the action and at all other times until you are ready to shot.

IDENTIFYING MARKINGS

Every gun we produce has a serial number that is marked on the receiver/frame. Close to the serial number you will also find the manufacturers information with the model name and caliber marked either on the frame or the slide as required by law.

These markings must not be removed from the firearm for any reason.

NOMENCLATURE



OPERATING INSTRUCTIONS

⚠ WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. It is important to learn the parts of your shotgun and their functions before using this firearm.

Break Open Lever

The Break Open Lever is located in front of the trigger guard and controls the locking of the breech of the barrel to the receiver. To open the gun, pull the Break Open Lever fully rearward and ease down the barrel.

Note: Pulling the Break Open Lever partially rearward will not disengage the locking of the breech. The Break Open Lever may appear to be pulled back fully rearward, but is not. Pulling the Break Open Lever slightly further will fully disengage the locking of the breech.

Do not forget to check your break open lever when closed the gun for shooting. **If the break open lever is not in the proper position push push to the barrel to complete locking of the barrel breech. "Picture 1" is showing the correct locked position**



Picture 1

Safety Button

The safety selector is located on the top rear tang of the receiver and must be manually moved forward or back to the desired position by the shooter.

until ready to shot keep your safety selector in the on position. Do not rely solely on your guns safety **Treat every gun as if it is loaded and ready to fire.** The safety is a mechanical device and is not intended to serve as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction.

⚠ WARNING: Do not rely solely on your gun's safety. Treat every gun as if it is loaded and ready to fire. The safety is a mechanical device and is not intended to serve as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction.

Extractor

This gun is equipped with an extractor. Once the Break Open Lever is pulled fully rearward and the action is opened, the extractor will partially elevate both fired and unfired shells in the chamber for easy removal by hand.

Ammunition

Be sure you are using the proper ammunition. Use only high quality ammunition specifically designed for your firearm. The barrel is marked with the appropriate caliber.

⚠ WARNING: DO NOT SHOOT LESS THAN LEATHAL OR RUBBER AMMUNITION IN THIS FIREARM.

Loading

⚠ WARNING: Read and understand all instructions and warnings in this manual BEFORE using this firearm. It is important to learn the parts of your shotgun and their functions before using this firearm.

To load your single barrel, be sure the safety is in the "safe" or "on" position, pull the Break Open Lever fully rearward and open the action. This will cause the lock to disengage and allow the barrel to pivot downward exposing the chamber. Insert the cartridge of the appropriate caliber into the chamber. When you are finished loading the chamber, close the breech by lifting up on the barrel and fully close the action. The Break Open Lever will make an audible "click" when the breech is closed and locked.

Do not forget to check your break open lever when closed the gun for shooting. If the break open lever is not in proper position push to the barrel closed to complete locking of the barrel breech.

Firing

After inserting the cartridge into the chamber, close and lock the breech. Your firearm is ready to fire. Disengage the safety by pushing the safety button to the "fire" or "off" position, the safety button must be pushed forward so that it moves all the way to the front "fire" position.

Pulling the trigger through its full travel to the rear will fire the firearm.

⚠ CAUTION: In case of a misfire, wait at least 30 seconds while keeping the gun pointed in a safe direction. Then, carefully open the action away from yourself and others. If the primer on the rim is indented, the cartridge should be discarded in a manner that would prevent accidental injury to your and/or those-around you.

Unloading

Before unloading, check to assure that the safety is in the "safe" or "on" position. At no time during unloading should you allow your fingers or any other object to touch the trigger. Next, pull the Break Open Lever fully rearward and open the action. Pulling the barrel downward fully will partially elevate any fired or unfired cartridge in the chamber for easy removal by hand.

Inspect the barrel to prevent any obstacle in the barrel for another shots.



www.gforcearms.com



5355 Capital Court
Suite 109
Reno, Nevada 89502
(775) 788-1765