

GFORCE ARMS™

Your Authority For Quality Firearms



JAWBONE

HYBRID 9MM HANDGUN INSTRUCTION MANUAL

MODEL
JAWBONE®

MANUFACTURER
GFORCE ARMS

ITEM NUMBER
GFHYB5®

DESCRIPTION
GFORCE ARMS
JAWBONE HYBRID
9MM HANDGUN

This instruction manual should always accompany this firearm and be transported with it upon transfer of ownership, or when this firearm is loaned or presented to another person.

FOR SERVICE ON THIS MODEL
info@gforcearms.com

**READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL
CAREFULLY BEFORE USING THIS FIREARM**

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THIS MANUAL MAY NOT BE REPRODUCED IN WHOLE OR IN PART
WITHOUT THE WRITTEN PERMISSION OF GFORCE ARMS, INC.



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LEGAL OWNERSHIP

THIS FIREARM MODEL (GFRPX9 EXODUS) IS NOT LEGAL TO SELL OR TO POSSESS IN THE FOLLOWING STATES:			
CALIFORNIA	HAWAII	NEW JERSEY	RHODE ISLAND
WASHINGTON	MARYLAND	WASHINGTON D.C.	
VERMONT	MASSACHUSETTS	NEW YORK	

STATE-BY-STATE WARNINGS

Some states have their own legally required warning notices in larger-than-normal-type that must be conspicuously included by the manufacturer, distributor or retailer with firearms sold in that state. GForce Arms, Inc. sells its products in compliance with applicable laws and regulations, and so we include the following:

CONNECTICUT:
"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

FLORIDA:
"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

MAINE:
"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

MARYLAND:
"WARNING: CHILDREN CAN OPERATE FIREARMS WHICH MAY CAUSE DEATH OR SERIOUS INJURY. IT IS A CRIME TO STORE OR LEAVE A LOADED FIREARM IN ANY LOCATION WHERE AN INDIVIDUAL KNEW OR SHOULD HAVE KNOWN THAT AN UNSUPERVISED MINOR WOULD GAIN ACCESS TO THE FIREARM. STORE YOUR FIREARM RESPONSIBLY!"

NORTH CAROLINA:
"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

TEXAS:
"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

WISCONSIN:
"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR

IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

CALIFORNIA:
"CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING GUNS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON."

MASSACHUSETTS:
"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: THIS HANDGUN IS NOT EQUIPPED WITH A DEVICE THAT FULLY BLOCKS USE BY UNAUTHORIZED USERS. MORE THAN 200,000 FIREARMS LIKE THIS ONE ARE STOLEN FROM THEIR OWNERS EVERY YEAR IN THE UNITED STATES. IN ADDITION, THERE ARE MORE THAN A THOUSAND SUICIDES EACH YEAR BY YOUNGER CHILDREN AND TEENAGERS WHO GET ACCESS TO FIREARMS. HUNDREDS MORE DIE FROM ACCIDENTAL DISCHARGE. IT IS LIKELY THAT MANY MORE CHILDREN SUSTAIN SERIOUS WOUNDS, OR INFLICT SUCH WOUNDS ACCIDENTALLY ON OTHERS. IN ORDER TO LIMIT THE CHANCE OF SUCH MISUSE, IT IS IMPERATIVE THAT YOU KEEP THIS FIREARM LOCKED IN A SECURE PLACE AND TAKE OTHER STEPS NECESSARY TO LIMIT THE POSSIBILITY OF THEFT OR ACCIDENT. FAILURE TO TAKE REASONABLE PREVENTATIVE STEPS MAY RESULT IN INNOCENT LIVES BEING LOST, AND IN SOME CIRCUMSTANCES MAY RESULT IN YOUR LIABILITY FOR THESE DEATHS."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, HANDGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT FIREARM IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

NEW JERSEY:
"IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

FIREARM SAFETY IS YOUR RESPONSIBILITY

PLEASE CHECK WITH YOUR LICENSED RETAILER, STATE POLICE, OR LOCAL POLICE FOR ADDITIONAL WARNINGS, WHICH MAY BE REQUIRED BY LOCAL LAW OR REGULATION. SUCH REGULATIONS CHANGE CONSTANTLY, AND LOCAL AUTHORITIES ARE IN THE BEST POSITION TO ADVISE YOU ON SUCH LEGAL MATTERS.

FIREARM SAFETY

IMPORTANT WARNING: FAILURE TO ADHERE TO THE RULES OF FIREARM SAFETY CAN RESULT IN SERIOUS INJURY, DEATH, OR DESTRUCTION OF PROPERTY.

IMPORTANT WARNING: IT IS IMPORTANT FOR YOU TO RECEIVE PROPER TRAINING FROM A COMPETENT FIREARMS INSTRUCTOR OR AUTHORITY BEFORE BEGINNING TO SHOOT OR WHEN HANDLING THE FIREARM.

COMPLETELY READ AND UNDERSTAND YOUR OWNER'S MANUAL GUIDELINES BEFORE USING YOUR FIREARM.

You should fully understand the function of all of the components and mechanics of the firearm. Before you remove the firearm out of the box thoroughly read the owner's manual on how to properly carry, handle, load, unload, and store your new firearm. Know the rules of proper gun safety and exercise them at all times because failure to do so may result in death or injury to yourself or others. Because it is impossible to list every firearm situation or scenario, be aware that certain circumstances may require additional safety rules unique to a particular situation. In these cases, we recommend that you obtain specific training by a certified instructor for unique situations.

ALWAYS LEARN THE SPECIFIC MECHANICAL AND HANDLING CHARACTERISTICS OF YOUR FIREARM

All firearms are different thus it is important for you to understand how to properly carry, use, and handle each one according to its specific guidelines. Before using any firearm, one must completely familiarize themselves with the type of firearm and its specific safe handling procedures for loading, unloading and carrying.

NEVER GIVE THE FIREARM TO ANY PERSON WHO HAS NOT THOROUGHLY FAMILIARIZED HIMSELF OR HERSELF WITH ALL OF THE INFORMATION,

SAFETY RULES, AND WARNINGS IN THE OWNER'S MANUAL

NEVER ALTER OR MODIFY YOUR FIREARM

This firearm was produced under specific manufacturer guidelines and should not be modified under ANY circumstances. Altering the trigger, mechanical components, safety mechanisms, or using any parts or accessories other than those that were provided in the original box with your gun or specifically recommended in this manual is NOT RECOMMENDED by the manufacturer, and could result death, bodily harm, or compromise your safety or the safety of others. Any alteration made to the firearm also voids the factory warranty.

ALWAYS KEEP THE FIREARM UNLOADED UNTIL READY TO USE

Firearms should be kept unloaded when not in use. Whenever you pick up a firearm, immediately engage the safety device and remove the magazine to visually inspect the chamber and confirm that it is clear. Always unload all ammunition from the chamber and remove the magazine after:

- 1.) Shooting
- 2.) Putting the firearm away
- 3.) Putting the firearm into a case
- 4.) When not in use
- 5.) When handing it to another person

ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION

It's as simple as that, and it's up to you. Never point your gun at anything you do not intend to shoot. The safe direction may be "up" on some occasions or "down" on others, but never pointed at anyone or anything not intended as a target.

KNOW YOUR TARGET AND WHAT IS BEYOND IT

Whether you are at the range or in the woods, if you're going to shoot, you must know what lies beyond your target. In almost all cases, you must be sure that there is something that will serve as a backstop to capture projectiles that miss or go through the target.

A GUN OWNER'S RESPONSIBILITY

As the owner of a firearm you have the responsibility and obligation of ensuring that any and all shooting activities are safe for everyone. This requires your personal commitment to carefully read, fully understand, and exercise the principles of proper firearm safety at all times. If this is the first firearm you have ever owned, or if you have limited experience with firearms, please visit your local shooting range and ask a trained professional to provide you with hands on training and tutorial. Doing this will improve your confidence and safety when using your firearm.

DISCLAIMER

The firearm to which these safety rules apply is sold under the express resulting condition that the manufacturer accepts no liability in part or whole for bodily injury, death, or property damage from:

- Improperly or carelessly handling the firearm.
- Using defective, improper caliber, hand-loaded, or reloaded ammunition.
- Inadequate maintenance of the firearm resulting in corrosion or damage.
- Negligence.
- Resale in contradiction of any applicable laws or regulations.
- Altering or converting the firearm's original aesthetic, functioning mechanisms, accessories, or mechanical configuration.
- Discharging with criminal intent or negligence.
- Failure to understand, adhere to, and follow the rules of firearm safety when using or handling the firearm.
- Or any other circumstances outside the manufacturer's direct or immediate control.

ALWAYS STORE YOUR FIREARM IN A SECURE STORAGE AREA TO PREVENT UNAUTHORIZED ACCESS

GForce Arms, Inc. recommends storing your firearm in a safe made specifically for firearms. Metal gun safes are recommended over open racks or glass front cabinets. In the case that a safe is not available for use, there are aftermarket trigger locking devices that can also be used to ensure that the firearm is unusable before storing in a conspicuous location such as a closet shelf, or other location out of plain view that is high enough to be out of the reach of young children. GForce Arms, Inc. also recommends that ammunition is stored in a separate location from the firearm. Never store a firearm loaded or with ammunition in the magazine.

NEVER:

- Leave a loaded gun unattended, propped up against a surface, or out of your hands.
- Assume a firearm is unloaded, even if you used it last. Always check to make sure that there is no ammunition and the chamber is clear.
- Load a cartridge into the chamber until you are ready to fire.
- Carry or transport your firearm with live ammunition in the chamber.
- Pass a firearm to another person or accept a firearm from another person, until the cylinder or slide is open and you have personally checked that the firearm is completely unloaded.
- Haul a loaded firearm openly or in a carrying case.
- Never transfer or hand a loaded firearm to someone else.

ALWAYS KEEP YOUR FINGER OFF THE TRIGGER UNTIL YOU ARE READY TO SHOOT

When holding the firearm be sure to rest your finger on the trigger guard or along the side of the gun.

NEVER:

- Touch the trigger until you are ready to fire.
 - Engage in horseplay while handling a firearm.
 - Rely on the safety devices of the gun.
- Mechanical safeties are never foolproof and can wear out and malfunction.

ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION

A safe direction is one in which an accidental discharge cannot or would not cause injury or harm to yourself or others. Use extreme caution especially when loading and unloading your firearm. When handling any firearm always treat it as if it was loaded and ready to fire, even if you think it is empty. The recommended carrying position of your firearm is with the hammer in de-cocked position.

NEVER:

- Point your firearm at anything you don't intend to shoot.
- Use a firearm under the influence of alcohol, drugs, or any other substances that may impair your judgment, skills, or physical abilities.
- Target shoot or hunt with a firearm when you are fatigued or too tired to operate the firearm safely.

AMMUNITION

RECOMMENDED AMMUNITION

The JAWBONE is recommended to be used with high-quality, full power ammunition loaded to a MINIMUM of 1,100 FPS.* Use of ammo that is less than 1,100FPS will result in feeding issues, as it will not be able to reliably cycle the mass required for a blowback firearm.

*GForce Arms supports the use of silencers, and STRONGLY recommends using subsonic ammunition (loads less than 1,100FPS) when shooting suppressed to reduce backpressure and bolt velocity. To reiterate, silencer use is the ONLY application where GForce Arms suggests using subsonic ammunition, and will not be able to troubleshoot, or warranty, any problems resulting from using subsonic ammunition in an unsuppressed firearm.

Use of +P ammunition with a silencer may VOID the lifetime warranty of any GForce Arms product.

ALWAYS FUNCTION TEST ANY NEW AMMUNITION BEFORE USING IN COMPETITION, FOR PERSONAL DEFENSE, OR BUYING IN BULK FOR LEISURE SHOOTING.

ALWAYS USE AMMUNITION THAT COMPLIES WITH THE INDUSTRY PERFORMANCE STANDARDS ESTABLISHED BY THE SPORTING ARMS AND AMMUNITION MANUFACTURERS' INSTITUTE, INC. OF THE UNITED STATES (SAAMI) OR AMMUNITION MANUFACTURED TO MILITARY SPECIFICATIONS.

NEVER USE CARTRIDGES THAT ARE DIRTY, WET, CORRODED, BENT OR DAMAGED.

NEVER OIL CARTRIDGES.

NEVER SPRAY AEROSOL-TYPE LUBRICANTS, PRESERVATIVE, OR CLEANERS DIRECTLY ONTO CARTRIDGES OF WHERE EXCESS SPRAY MAY FLOW INTO CONTACT WITH CARTRIDGES.

Reloading is a science and improperly loaded ammunition can be extremely dangerous. GForce Arms specifically disclaims responsibility for any damage or injury whatsoever occurring in connection with, or as a result of, the use of faulty nonstandard, "re-manufactured" hand-loaded (reloaded) ammunition, or cartridges other than those for which the firearm was originally chambered.

GForce Arms does NOT recommend ammunition of the following types:**

- Aluminum cased ammunition (Blazer Aluminum)
- Syntech PCC ammunition
- Frangible ammunition

For function testing and leisure shooting we recommend:

- Winchester 115gr FMJ Brass Case 9mm
- Fiocchi 115gr Training Dynamics Bass Case 9mm

For personal defense applications we recommend:

- Federal Premium LE 124gr HST HP

IMPORTANT WARNING - LEAD EXPOSURE

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

WARNING: SHOOTING OR CLEANING GUNS MAY EXPOSE YOU TO LEAD.

MAGAZINE SELECTION

Use high-quality magazines like genuine Glock, Magpul, KCI or Amend2.

GForce Arms does NOT recommend, and will not be able to troubleshoot, or warranty, any problems resulting from the following:

- Non-factory capacity magazines (i.e. drum magazines, 100rd. magazines, etc.)
- Homemade or aftermarket magazines extensions, couplers, or other "competition" widgets.
- Magazines made from clear plastic.

Magazines are wear items that need to be replaced over time.

- Number your magazines for troubleshooting to determine if a particular magazine is a consistent source of problems.

- Older magazine may benefit from replacing the magazine spring for reliable operation.

- Compare angle and height of the top round in old magazines to new magazines to see if the feed lips have worn out.

GForce Arms will ALWAYS warranty issues when high quality Glock, Magpul, KCI or Amend2 factory magazines are used.

***Magazines made from clear plastic lack the feed lip durability of traditional glass filled polymers. The clear plastic also lacks the slickness of glass filled polymers which can produce feeding issues.



SAFETY OPERATION

Always use the manual safety. The manual safety should be all the way in the safe position, not half way or at some other point in its travel. The manual safety should remain in the safe position until ready to fire. The trigger guard is a physical obstruction that helps prevent unintended pressing of the trigger or trigger safety. Do not modify the trigger guard.

THE SAFETY LEVER CAN BE ROTATED COUNTER-CLOCKWISE TO THE SAFE POSITION WHEN THE HAMMER IS IN THE REARMOST FULLY COCKED POSITION OR IS IN THE HALF-COCKED POSITION. HALF-COCKED IS A POSITION BETWEEN THE REST AND THE FULLY COCKED POSITIONS. TO REACH THE HALF-COCKED POSITION SLOWLY PULL THE HAMMER FROM ITS REST POSITION TILL YOU HEAR THE CHARACTERISTIC SOUND OF A COUPLING.



LOADING THE FIREARM

The magazine is loaded from the top by depressing the spring-loaded follower with the back end of the cartridge and then sliding the cartridge under the retention lips to the rear of the magazine. Continue this process to maximize the use of the magazine capacity.

First make sure that the firearm is pointed in a safe direction, in case for any reason the gun would accidentally discharge. Slide the top end of the loaded magazine firmly into the magazine well until the magazine catch secures and locks the magazine in place. Gripping the slide firmly, pull it to the rear position and then release the chamber a round. **ONLY** do this when you are ready to shoot the firearm.

WARNING - The pistol is now loaded and ready to fire.



WARNING! LOADED PISTOL

If dropped or struck with the safety off, the firearm may fire. Such a discharge can occur without the trigger being directly struck or touched. Never rest a loaded pistol against any object (wall, fence, vehicle, tree, etc.) because there is always the possibility that the firearm will be jarred or slide from its position and fall with sufficient force to discharge. Keep safety on unless actually firing.

ANY GUN MAY FIRE IF DROPPED.

INSTALL SECONDARY MAGAZINE

Slide the spare magazine up into the grip until the magazine catch clicks and locks the magazine in place. To remove, push the magazine catch button on the grip to release the spare magazine and pull the magazine free from the grip.



HOW TO ADJUST THE BRACE

The brace can be repositioned forward or backward by pushing the spring-loaded brace lever to unlock the brace from its current position. Then push or pull the brace on the buffer tube to the desired position location. Release the lever when the brace is positioned at the desired location to allow it to relock into its new position.



UNLOADING THE FIREARM

Ensure that the firearm is pointed in a safe direction. Keep your finger off of the trigger. Firmly push in the magazine release button until the magazine is released from the magazine well. Once the magazine has been released, pull the slide to the rear to eject any round that may be in the chamber. The cartridge will be ejected from the ejection port. Visually check the chamber to ensure that it is empty and unloaded. Perform a safety check by physically inserting your finger into the chamber to feel for the presence of a round or cartridge case in the chamber.



SHOOTING THE FIREARM

WARNING - USE SAFETY GLASSES AND HEARING PROTECTION WHEN SHOOTING

Wear safety glasses when firing the firearm to protect your eyes from airborne debris or projectile ricochet. When shooting, firearms will often produce decibels of 155 and higher. Exposure to sounds producing decibels over 70 can lead to hearing loss. Therefore, it is important to wear hearing protection when shooting.

WARNING - ALWAYS MAKE SURE THAT THE BARREL IS CLEAR OF ANY OBSTRUCTIONS BEFORE SHOOTING

Before loading always perform a safety check to make sure that there is no ammunition in the chamber or magazine. Examine the barrel for any obstructions or debris such as excess lubricant, dirt, or grease. If the bore is obstructed it can cause increased pressure causing the barrel to bulge or burst during use. Always use a cleaning rod and patch to remove any residues or obstructions in the barrel.

DO NOT TOUCH THE TRIGGER UNTIL YOU ARE ACTUALLY READY TO FIRE THE FIREARM

WARNING - FIRING

When firing the firearm, be sure that bystanders are well clear of the shooter and standing a safe distance behind the shooter. Empty cartridge cases are hot and are normally ejected from the firearm to the right of the shooter. They could cause injury to another person who is standing too closely alongside the shooter.

CARE AND MAINTENANCE

It is essential that regular maintenance and cleaning be performed to maintain the accuracy, function, and maximize the longevity of your firearm. Before cleaning ALWAYS perform a safety check to make sure that the firearm is unloaded prior to cleaning. Your firearm should be free from rust, dirt, grease and firing residues in order to function reliably.

The critical components that should be kept clean and oiled regularly include the following:

- Barrel
- Bolt Assembly
- Trigger and Hammer mechanisms
- Safety
- Bolt catch

Failure to maintain these key components could result in damage to the firearm, failure to function, and could result in a major safety hazard.

We encourage our customers to visit the GForce Arms website (www.gforcearms.com) and watch the maintenance and assembly tutorial video's specific to your firearm model.

YOUTH FIREARM SAFETY ACT NOTICE

1. The misuse of firearms is a leading contributor to juvenile violence and fatalities.
2. Safely storing and securing firearms away from children will help prevent the unlawful possession of firearms by juveniles, stop accidents, and save lives.
3. Federal law prohibits, except in certain limited circumstances, anyone under 18 years of age from knowingly possessing a firearm, or any person from selling, delivering, or otherwise transferring a firearm to a person under 18.
4. A knowing violation of the prohibition against selling, delivering, or otherwise transferring a firearm to a person under the age of 18 is, under certain circumstances, punishable by up to 10 years in prison.

SERIAL NUMBER OF THE FIREARM

The serial number is located on the frame of the firearm directly in front of the trigger guard. Each serial number is specific to that firearm and is used for identification and registration. It is recommended that you record your serial number in your manual and keep the information in a secured location. Always keep the serial number visible and unobstructed from view.

WARRANTY INFORMATION

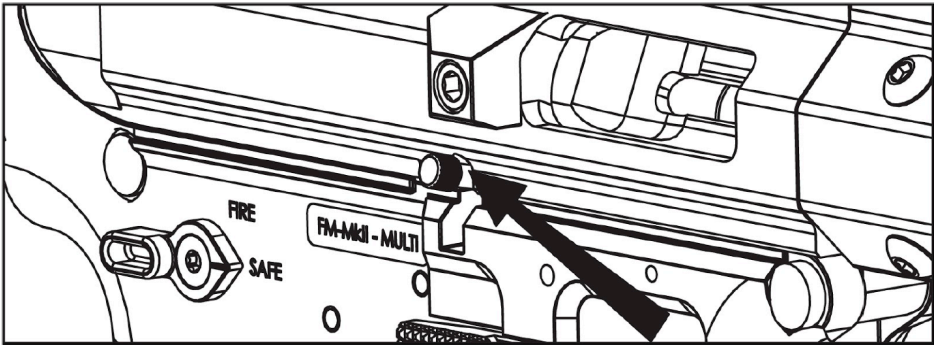
This firearm has a lifetime warranty that covers all working components for workmanship and breakage due to faulty parts. Firearms confiscated, modified, or used for purposes other than legally intended immediately VOID the warranty. All warranty service is completely at the discretion of GForce Arms, Inc. and their service agents.

JAWBONE AMBIDEXTROUS CONTROLS

How-to video available at www.fm-products.com

AMBIDEXTROUS BOLT CATCH ROD

Use of ambidextrous bolt catch rod requires a clearance cut on the upper receiver.

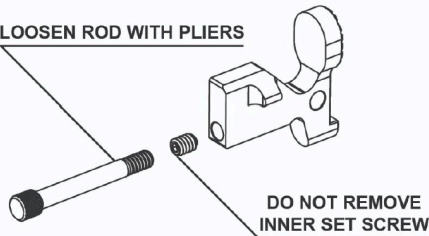


Refer to the Page 12 for the correct size and location of the needed clearance cut.

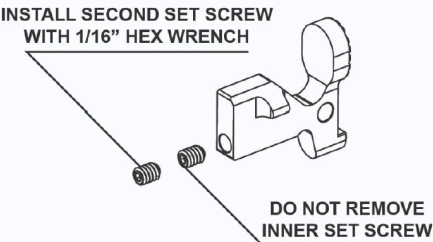
Visit www.fm-products.com for a video on how to modify the upper yourself.

The ambidextrous bolt catch rod can be removed for use on upper receivers without a clearance cut.

AMBI. BOLT CATCH REMOVAL

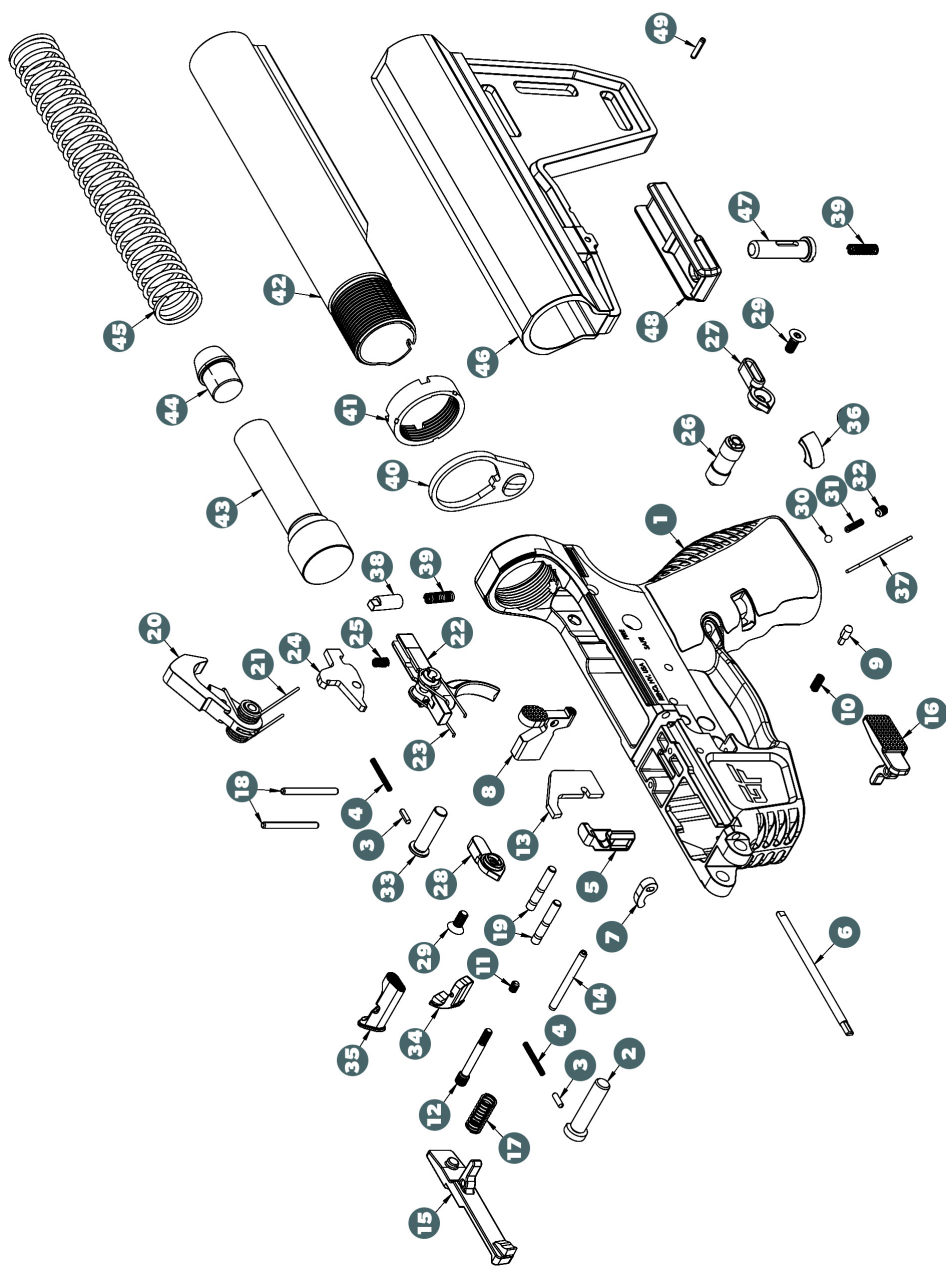


STD. BOLT CATCH INSTALL



Please contact us at info@gforcearms.com with any questions. GForce Arms answer customer service emails 5 days a week.

LOWER EXPLODED VIEW

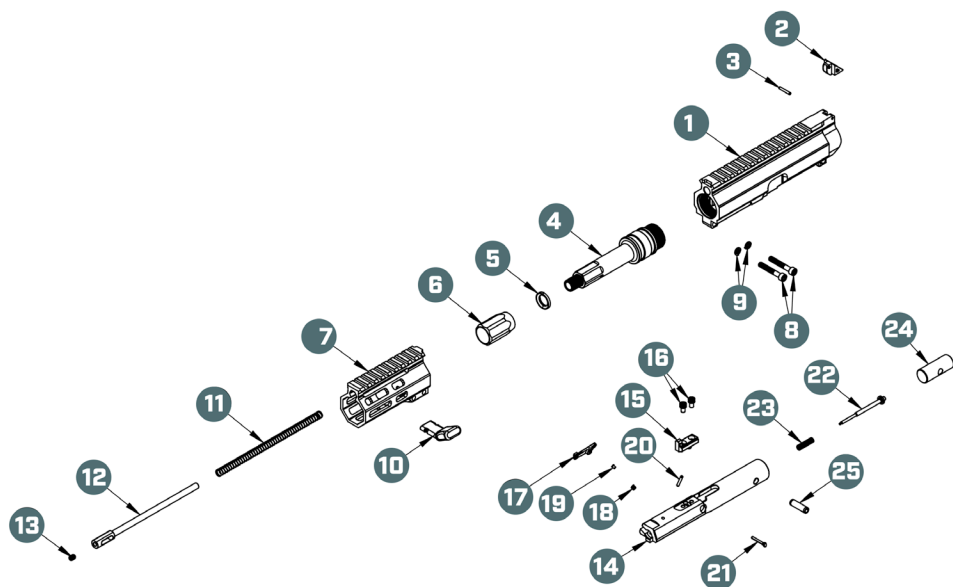


LOWER RECEIVER PARTS LIST

1	2306014	Lower Receiver
2	8448621	Pin, Pivot
3	8448585	Detent, Pivot/Takedown Pin
4	8448586	Spring, Detent, Pivot/Takedown Pin
5	2306003	LRBHO, Lifter
6	2108005	LRBHO, Rod
7	2108006	LRBHO, Cam
8	2306002	LRBHO, Bolt Catch
9	8448634	Plunger, Bolt Catch
10	8448633	Spring, Bolt Catch
11	91385A143	Screw, Set, Bolt Catch
12	2109004	Rod, Ambidextrous, Bolt Catch
13	2108007	Ejector
14	98296A886	Pin, Spring, Ejector
15	2102006	Catch, Magazine, Primary, Right
16	2102007	Catch, Magazine, Primary, Left
17	8448637	Spring, Magazine, Catch, Primary
18	91611A099	Pin, Spring, Magazine Catch
19	2109003	Pin, Hammer and Trigger
20	8448612	Hammer
21	8448611	Spring, Hammer
22	8448592	Trigger
23	8448593	Spring, Trigger
24	8448635	Disconnect
25	12972695	Spring, Disconnect

26	2108004	Safety Selector, Body
27	2501085	Safety Selector, Paddle, Long
28	2501086	Safety Selector, Paddle, Short
29	91253A192	Screw, Flat, Safety Selector Paddle
30	9529K11	Ball Bearing, Safety Selector
31	2501084	Spring, Safety Selector
32	91375A189	Screw, Set, Safety Selector Spring
33	8448584	Pin, Takedown
34	2104019	Catch, Magazine, Reserve
35	2104020	Catch, Magazine, Reserve, Button
36	2111004	Catch, Magazine, Reserve, Cap
37	2104021	Spring, Magazine Catch, Reserve
38	2306001	Buffer Retainer, Enhanced
39	8448583	Spring, Buffer Retainer / Pistol Brace
40	9390021	Plate, Receiver End
41	9390020	Nut, Receiver Extension
42	9390019	Extension, Receiver
43	2202003	Buffer, Body
44	8448619	Bumper, Buffer
45	2010003	Action Spring
46	2409019	Pistol Brace
47	2410029	Pistol Brace, Spring Plunger
48	2410030	Pistol Brace, Adjustment Lever
49	98296A837	Pin, Spring, Pistol Brace

UPPER EXPLODED VIEW



1	2407014	Upper Receiver, VFM Front Charge
2	2305008	Upper Receiver Trap Door
3	98296A849	Upper Receiver Trap Door Spring Pin
4	2407016	VFM Barrel, 5" 9mm
5	2405014	Crush Washer, 1/2"
6	2304013	Blast Diverter, 1/2"-28
7	2410009	VFM Handguard , 3.8"
8	92610A527	VFM Handguard Bolts
9	92146A619	VFM Handguard Bolt Split Washers
10	2101011	Front Charging Handle, 4-Position
11	2012014	Front Charging Handle Spring
12	2407013	Front Charging Handle Trolley, Short

13	91385A338	Front Charging Handle Set Screw
14	2407011	VFM Bolt Carrier, 9mm
15	2407012	VFM Bolt Carrier Key
16	8448508	Carrier Key Screws
17	8448512	Extractor
18	12999901	Extractor Spring
19	129872693	Extractor Reliability Post
20	98296A849	Extractor Spring Pin
21	8448504	Firing Pin Retainer
22	2102001	PCC Firing Pin
23	2104018	PCC Firing Pin Spring
24	2305013	PCC Bolt Carrier Slug
25	90692A741	PCC Bolt Carrier Slug Pin

Write your serial number here for easy reference:

[illegible]

GFORCE ARMS™

Your Authority For Quality Firearms

IMPORTANT: DO NOT DISCARD

Keep this manual with the firearm
upon change of ownership.

LIFETIME WARRANTY

Your GForce Arms GFHYB5 JAWBONE has a 5-YEAR LIMITED WARRANTY that covers any functional issue with the firearm for any reason. This warranty is transferable. If, for any reason, your firearm malfunctions, please visit **gforcearms.com/service** and complete a service request. We will cover shipping to our service center, labor and parts costs for repair.

CONTACT US

General Questions: **info@gforcearms.com**

This instruction manual should always accompany this firearm and be transported with it upon transfer of ownership, or when this firearm is loaned or presented to another person.

**READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL
CAREFULLY BEFORE USING THIS FIREARM**

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