



GFORCE ONE, GFORCE TWO, GATLANDER BREAK-IN GUIDE

PURPOSE OF BREAK-IN:

THESE INERTIA-DRIVEN SHOTGUNS ARE HIGHLY EFFICIENT RIGHT OUT OF THE BOX. HOWEVER, TO ENSURE OPTIMAL CYCLING AND PERFORMANCE, A BRIEF BREAK-IN PROCESS IS RECOMMENDED. THIS HELPS SMOOTH THE ACTION AND DISSIPATE EXCESS FACTORY OIL OR GREASE.

RECOMMENDED BREAK-IN PROCESS:

1 INITIAL WIPEDOWN:

- Wipe away any factory-applied oil and grease using a clean cloth and a mild solvent or CLP.

2. LUBRICATE CRITICAL SURFACES:

- Apply light oil (Rem Oil, CLP, or similar) directly to:
 - The bolt rails
 - The bolt carrier and contact points

3. OILING THE BUFFER:

- While full stock and buffer tube removal is ideal, you can access the buffer spring area by:
 - Removing the trigger assembly
 - Pulling the bolt halfway rearward using the charging handle
 - Spraying or dropping oil directly into the buffer tube at the rear of the receiver

4. BREAK-IN FIRING:

- Fire 150-200 rounds of full-power 2¾" or 3" shells (ammunition producing shot velocities of 1250 -1400 fps)
- Both steel and lead shot are acceptable
- Reapply oil to the bolt every 50 rounds for best results

5. POST-BREAK-IN CLEANING:

- Field strip the shotgun
- Clean bolt and receiver guide rails
- Lubricate moving parts before reassembly

ONGOING MAINTENANCE:

- It's recommended to clean and lubricate after each use or every 200 rounds
- In dusty or wet conditions, wipe down and re-oil friction surfaces more frequently

PRIMARY FRICTION SURFACES:

- BOLT RAILS INSIDE RECEIVER.
- BUFFER INSIDE THE RECOIL (SPRING) TUBE.

Questions?

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